

WHAT IS CLAIMED IS:

1. A shielded label package comprising:

a plurality of die cut labels adhesively secured to a carrier; and

a protective cover adhesively secured over said die cut labels by an adhesive which when said cover is removed, leaves no tacky residue on said cover or said labels.
2. A shielded label package as defined in Claim 1 wherein said adhesive securing said protective cover is a dry peel adhesive.
3. A shielded label package as defined in Claim 2 wherein said dry peel adhesive is (cured by exposure to ultraviolet radiation.) *Product by process*
4. A shielded label package as defined in Claim 3 wherein said dry peel adhesive is a cationic adhesive.
5. A shielded label package as defined in Claim 2 wherein said dry peel adhesive is disposed about the periphery of said package and is displaced from said die cut labels.
6. A shielded label package as defined in Claim 5 wherein said dry peel adhesive is disposed between said protective cover and said die cut labels and is (cured by exposure to ultraviolet radiation after said protective cover is secured.) *Product by process*
7. A shielded label package as defined in Claim 2 wherein said dry peel adhesive is disposed at various positions on said package and is displaced from said die cut labels.
8. A shielded label package as defined in Claim 7 wherein said dry peel adhesive is disposed between said protective cover and said die cut labels and is cured by exposure to ultraviolet radiation after said protective cover is secured.
9. A shielded label package comprising:

(a) a carrier having a front surface;

10085638-022602

- (b) a release coating applied to said front surface of said carrier;
- (c) a label substrate having first and second surfaces,
- (d) a pressure sensitive adhesive layer on said first surface securing said label substrate to said front surface of said carrier;
- (e) a plurality of die cut labels in said label substrate;
- (f) dry peel adhesive disposed upon said second surface; and
- (g) a light permeable protective cover secured to said dry peel adhesive, said dry peel adhesive being cured after said protective cover is secured so that when said protective cover is removed there is no tacky adhesive residue remaining on said label substrate or said protective layer.

10. A shielded label package as defined in Claim 7 wherein said dry peel adhesive is cured by ultraviolet radiation.

11. A shielded label package as defined in Claim 8 wherein said dry peel adhesive is a cationic adhesive.

12. A method of making a shielded label package comprising the steps of:

- (a) providing a label substrate secured to a surface of a carrier with a pressure sensitive adhesive;
- (b) printing a plurality of labels on said label substrate;
- (c) die cutting said plurality of labels;
- (d) applying dry peel adhesive upon said label substrate displaced from said labels;
- (e) securing a light permeable protective cover to said dry peel adhesive; and

10085688-022602

(f) curing said dry peel adhesive.

13. The method as defined in Claim 10, wherein said curing step includes passing ultra violet radiation through said light permeable protective cover.

14. The method as defined in Claim 11, which includes the further step of sheeting following said curing step.

209220 88958001